




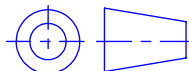


SC07-01052-LP

Bore dia -	85mm
Piston dia -	55mm
Swing stroke 90°	-23mm
straight stroke -	16mm
Full stroke -	39mm

Surface Finish											ZONE		SCALE	1:1		PROJECTION	
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		---			
														GROUP No:—		WEIGHT	
														SWING		Wt.Kgs	
			DESCRIPTION										Qty.		Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION										01				
Checked	Prabhakar		SWING CYLINDER										Drawing NO				
Approved	19/09/21		SC07-01052-LP														
Date	19/09/21																
Clamping elements type			CLASP BANGALORE-72										SHEET: 1 of 1				
															Sheet No:		
															1/1		

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°